

Garant**Indexable insert for turning DC.T 070204, for finish machining, Grade: HU7315-1****Order data**

Order number	260353 HU7315-1
GTIN	4062406380304
Item class	21G

Technical description

Main application	N
Cutting conditions	continuous
Cutting speed v_c main application	120 - 600 m/min
Cutting depth a_p	0.05 - 0.6 mm
Tolerance	G
Tool material	Carbide
Grade	HU7315-1
ISO code indexable insert	DCMT 070204
Chip breaker	AF
Corner radius	0.4 mm

Number of changes/inserts	2
Feed f	0.03 - 0.1 mm/rev.
Coating	uncoated
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning